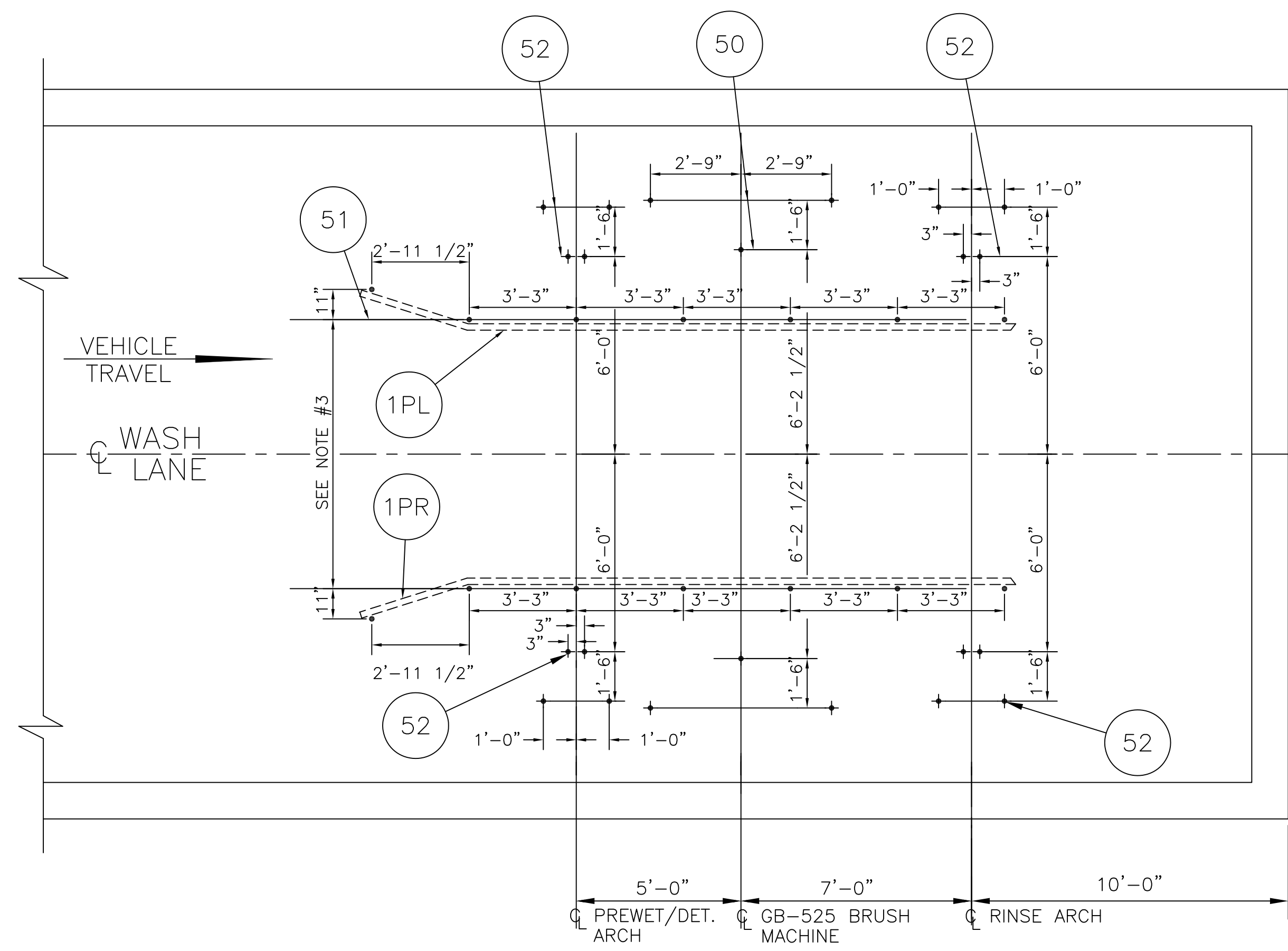


PLAN VIEW
LAYOUT OF EQUIPMENT



PLAN VIEW
FOUNDATION BOLT LOCATION

DO NOT SCALE DRAWING
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NOTES

- 1) Equipment to be plumb & level. Shim & grout base plates as required.
 - a) Acceptable grout manufacturers:
 1. Euclid Chemical Company
 2. L & M Construction Chemicals
 3. Master Builders Div. of Martin Marietta Corporation
 4. Sonneborn Building Products Div. of Contech
 5. US Groub Corporation
 - b) Non-Shrinking Grout: Premixed compound consisting of nonmetallic aggregate, cement, water reducing and plasticizing agents: capable of developing minimum compressive strength of 5000 psi in 7 days and 7500 psi in 28 days.
 - c) Grout base plates with non-shrink grout. Follow manufacturer's directions for use of grout.
- 2) Use equipment base plates as templates for drilling cinch anchor bolt holes.
- 3) All major subassemblies shall be firmly bolted to the floor.
- 4) Equipment to be field located to suit site conditions.
- 5) The supply and installation of all concrete work to be furnished and installed by others.
- 6) Drain troughs, trenches, etc. to be by Architects design.
- 7) All bolts to be set $\pm 1/8$ "
- 8) Use equipment as templates for setting anchor bolts.

SERVICES REQUIRED

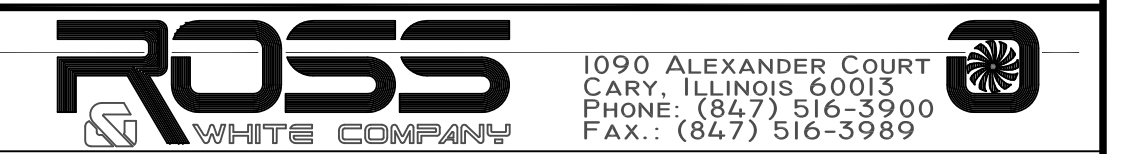
Water..... 2" Supply Line @ 50 P. S. I. G.
 Electric..... 240V - 3PH - 60 Hz - 60A
 Peak Load..... 10 H. P.
 Drain..... 4" Min.

(*) - POINT TO WHICH SERVICES ARE TO BE BROUGHT AND CONNECTED

INSTALLATION DRAWINGS

Layout of Equipment/Foundation Bolt Location	0020-1
Field Water Piping.....	0020-2
Elementary Connection Diagram.....	0020-3
Field Electrical Connection Diagram.....	0020-3A
Detergent/Rinse Arch Assembly.....	0020-4
GB-525 Brush Machine Assembly.....	0020-5
Dangle Switch Assembly.....	0020-6

REV	REVISION	DATE	REV	REVISION	DATE
E			A		
F			B		
G			C		
H			D		
I			DRAWN BY: RMT DATE DRAWN: 8/10/00		
J			DATE PLOTTED: SCALE: NONE APPROVED:		
K			CHECKED BY: DATE CHECKED:		



LAYOUT OF EQUIPMENT/FOUNDATION BOLT LOCATION

0020-1